

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name: SILIKAL R 68**
- **Article number: R 68**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**  
No further relevant information available.
- **Application of the substance / the preparation: Reaction resin**
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Silikal GmbH  
Ostring 23  
D-63533 Mainhausen  
Tel.: +49-6182/9235-0  
Fax.: +49-6182/9235-40  
e-mail: mail@silikal.de
- **Further information obtainable from: Environmental department**
- **1.4 Emergency telephone number: +49 6182 / 9235-0**

## SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**  
Flam. Liq. 2 H225 Highly flammable liquid and vapour.  
Skin Irrit. 2 H315 Causes skin irritation.  
Eye Irrit. 2 H319 Causes serious eye irritation.  
Skin Sens. 1 H317 May cause an allergic skin reaction.  
STOT SE 3 H335 May cause respiratory irritation.
- **Classification according to Directive 67/548/EEC or Directive 1999/45/EC**  
Xi; Irritant  
R36/37/38: Irritating to eyes, respiratory system and skin.  
Xi; Sensitising  
R43: May cause sensitisation by skin contact.  
F; Highly flammable  
R11: Highly flammable.
- **Information concerning particular hazards for human and environment:**  
The product has to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.
- **Classification system:**  
The classification is according to the latest editions of the EU-lists, and extended by company and literature data.
- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS02 GHS07

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- **Signal word** Danger
- **Hazard-determining components of labelling:**  
methyl methacrylate  
n-butyl methacrylate
- **Hazard statements**  
H225 Highly flammable liquid and vapour.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H317 May cause an allergic skin reaction.  
H335 May cause respiratory irritation.
- **Precautionary statements**  
P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P403+P233 Store in a well-ventilated place. Keep container tightly closed.  
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.
- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### SECTION 3: Composition/information on ingredients

- **3.2 Chemical characterisation: Mixtures**
- **Description:** Mixture of substances listed below with nonhazardous additions.

- **Dangerous components:**

CAS: 80-62-6 EINECS: 201-297-1	methyl methacrylate  Xi R37/38;  Xi R43;  F R11  Flam. Liq. 2, H225;  Skin Irrit. 2, H315; Skin Sens. 1, H317; STOT SE 3, H335	25-50%
CAS: 97-88-1 EINECS: 202-615-1	n-butyl methacrylate  Xi R36/37/38;  Xi R43 R10  Flam. Liq. 3, H226;  Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; STOT SE 3, H335	25-50%
CAS: 38668-48-3 EINECS: 254-075-1	1,1'-(p-tolylimino)dipropen-2-ol  T R25 R52/53  Acute Tox. 3, H301; Aquatic Chronic 3, H412	0.5-2.5%

- **Additional information:** For the wording of the listed risk phrases refer to section 16.

### SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:** Supply fresh air and to be sure call for a doctor.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** If symptoms persist consult doctor.
- **After swallowing:** Drink plenty of water and provide fresh air. Call for a doctor immediately.
- **4.2 Most important symptoms and effects, both acute and delayed**  
No further relevant information available.

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- **4.3 Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**  
Foam  
Sand  
CO<sub>2</sub>, powder or water spray. Fight larger fire with alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**  
Exothermic polymerisation.  
In case of fire, the following can be released:  
Hydrocarbons  
Carbon monoxide and carbon dioxide
- **5.3 Advice for firefighters**
- **Protective equipment:** Wear self-contained respiratory protective device.
- **Additional information** Cool endangered receptacles with water spray.

### SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**  
Ensure adequate ventilation  
Wear protective clothing.  
Keep away from ignition sources.  
Use respiratory protective device against the effects of fumes/dust/aerosol.
- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders).  
Dispose contaminated material as waste according to item 13.  
Ensure adequate ventilation.  
Do not flush with water or aqueous cleansing agents
- **6.4 Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### SECTION 7: Handling and storage

- **7.1 Precautions for safe handling** Ensure good ventilation/exhaustion at the workplace.
- **Information about fire - and explosion protection:**  
Keep ignition sources away - Do not smoke.  
Protect against electrostatic charges.  
Fumes can combine with air to form an explosive mixture.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**  
Store only in the original receptacle.  
Store in cool, dry conditions in well sealed receptacles.  
Do not allow to enter sewers/ surface or ground water.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**  
Store in cool, dry conditions in well sealed receptacles.  
Protect from heat and direct sunlight.

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- **Maximum storage temperature:** 25 °C
- **7.3 Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **8.1 Control parameters**

- **Ingredients with limit values that require monitoring at the workplace:**

#### 80-62-6 methyl methacrylate

WEL	Short-term value: 416 mg/m <sup>3</sup> , 100 ppm
	Long-term value: 208 mg/m <sup>3</sup> , 50 ppm

- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing  
Wash hands before breaks and at the end of work.  
Avoid contact with the eyes and skin.
- **Respiratory protection:**  
Use the indicated respiratory protection if workplace exposure limits are exceeded.
- **Recommended filter device for short term use:** Filter A
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves** Butyl rubber, BR
- **Penetration time of glove material**  
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.  
For the mixture mentioned below the penetration time has to be at least 60 minutes (Permeation according to EN 374 Part 3: Level 3).
- **Eye protection:**



Tightly sealed goggles

- **Body protection:** Protective work clothing

### SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**

Form:	Fluid
Colour:	Dark blue
Odour:	Characteristic

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· <b>Odour threshold:</b>	Not determined.
· <b>pH-value:</b>	Not determined.
· <b>Change in condition</b> <b>Melting point/Melting range:</b>	Undetermined.
<b>Boiling point/Boiling range:</b>	100 °C
· <b>Flash point:</b>	10 °C
· <b>Flammability (solid, gaseous):</b>	Not applicable.
· <b>Ignition temperature:</b>	290 °C
· <b>Decomposition temperature:</b>	Not determined.
· <b>Self-igniting:</b>	Product is not selfigniting.
· <b>Danger of explosion:</b>	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
· <b>Explosion limits:</b> <b>Lower:</b>	2.1 Vol %
<b>Upper:</b>	12.5 Vol %
· <b>Vapour pressure at 20 °C:</b>	38.7 hPa
· <b>Density at 20 °C:</b>	0.97 g/cm <sup>3</sup>
· <b>Relative density</b>	Not determined.
· <b>Vapour density</b>	Not determined.
· <b>Evaporation rate</b>	Not determined.
· <b>Solubility in / Miscibility with water:</b>	Not miscible or difficult to mix.
· <b>Partition coefficient (n-octanol/water):</b>	Not determined.
· <b>Viscosity:</b> <b>Dynamic at 20 °C:</b>	300 mPas
<b>Kinematic:</b>	Not determined.
· <b>9.2 Other information</b>	No further relevant information available.

### SECTION 10: Stability and reactivity

- **10.1 Reactivity**
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**  
Keep away from heat and direct sunlight.  
No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** Exothermic polymerisation.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** Reacts with peroxides and other radical forming substances.
- **10.6 Hazardous decomposition products:**  
Hydrocarbons  
Carbon monoxide and carbon dioxide
- **Additional information:** Do not allow to enter sewers/ surface or ground water.

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### SECTION 11: Toxicological information

#### 11.1 Information on toxicological effects

- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitisation:** Sensitisation possible through skin contact.

#### Additional toxicological information:

The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:

Irritant

### SECTION 12: Ecological information

#### 12.1 Toxicity

- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.

#### Additional ecological information:

#### General notes:

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

#### 12.5 Results of PBT and vPvB assessment

- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

#### Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Must be specially treated adhering to official regulations.

#### European waste catalogue

07 02 08*	other still bottoms and reaction residues
15 01 04	metallic packaging

#### Uncleaned packaging:

#### Recommendation:

Packaging may be reused or recycled after cleaning.

Packagings that may not be cleansed are to be disposed of in the same manner as the product.

Disposal must be made according to official regulations.

- **Recommended cleansing agents:** Acetone, ethylacetate

### SECTION 14: Transport information

#### 14.1 UN-Number

#### ADR, IMDG, IATA

UN1866

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- **14.2 UN proper shipping name**

- **ADR** 1866 RESIN SOLUTION
- **IMDG, IATA** RESIN SOLUTION

- **14.3 Transport hazard class(es)**

- **ADR, IMDG, IATA**



- **Class** 3 Flammable liquids.
- **Label** 3

- **14.4 Packing group**

- **ADR, IMDG, IATA** II

- **14.5 Environmental hazards:**

- **Marine pollutant:** No

- **14.6 Special precautions for user**

- **Danger code (Kemler):** Warning: Flammable liquids.
- **EMS Number:** 33

- **EMS Number:** F-E,S-E

- **14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**

Not applicable.

- **Transport/Additional information:**

- **ADR**

- **Limited quantities (LQ)** 5L
- **Excepted quantities (EQ)** Code: E2  
Maximum net quantity per inner packaging: 30 ml  
Maximum net quantity per outer packaging: 500 ml

- **Transport category** 2

- **Tunnel restriction code** D/E

- **IMDG**

- **Limited quantities (LQ)** 5L
- **Excepted quantities (EQ)** Code: E2  
Maximum net quantity per inner packaging: 30 ml  
Maximum net quantity per outer packaging: 500 ml

- **UN "Model Regulation":** UN1866, RESIN SOLUTION, 3, II

## SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

- **National regulations:**

- **Technical instructions (air):**

Class	Share in %
II	25-50

- **Waterhazard class:** Water hazard class 1 (Self-assessment): slightly hazardous for water.

- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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<b>SECTION 16: Other information</b>
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This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H412	Harmful to aquatic life with long lasting effects.
.....	
R10	Flammable.
R11	Highly flammable.
R25	Toxic if swallowed.
R36/37/38	Irritating to eyes, respiratory system and skin.
R37/38	Irritating to respiratory system and skin.
R43	May cause sensitisation by skin contact.
R52/53	Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

· **Department issuing MSDS:** Environmental Department

· **Abbreviations and acronyms:**

Flam. Liq. 2: Flammable liquids, Hazard Category 2  
 Flam. Liq. 3: Flammable liquids, Hazard Category 3  
 Acute Tox. 3: Acute toxicity, Hazard Category 3  
 Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2  
 Eye Irrit. 2: Serious eye damage/eye irritation, Hazard Category 2  
 Skin Sens. 1: Sensitisation - Skin, Hazard Category 1  
 STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3  
 Aquatic Chronic 3: Hazardous to the aquatic environment - Chronic Hazard, Category 3

· \* **Data compared to the previous version altered.**

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